

# User Manual

Revision 1.000

English

## LoRaWAN / CANopen - Converter

(Order Code: HD67D20-B2-868MHz)

For Website information:

[www.adfweb.com?Product=HD67D20-B2](http://www.adfweb.com?Product=HD67D20-B2)

For Price information:

[www.adfweb.com?Price=HD67D20-B2-868MHz](http://www.adfweb.com?Price=HD67D20-B2-868MHz)

### Benefits and Main Features:

- ⊕ Very easy to configure
- ⊕ Power Supply 18...35V DC and 8...24 V AC
- ⊕ Temperature range: -40°C/+85°C (-40°F/+185°F)



For others LoRaWAN products, see also the following links:

#### Converter LoRaWAN to

- [www.adfweb.com?Product=HD67D01](http://www.adfweb.com?Product=HD67D01)
- [www.adfweb.com?Product=HD67D02](http://www.adfweb.com?Product=HD67D02)
- [www.adfweb.com?Product=HD67D03](http://www.adfweb.com?Product=HD67D03)
- [www.adfweb.com?Product=HD67D04](http://www.adfweb.com?Product=HD67D04)
- [www.adfweb.com?Product=HD67D05](http://www.adfweb.com?Product=HD67D05)
- [www.adfweb.com?Product=HD67D15](http://www.adfweb.com?Product=HD67D15)
- [www.adfweb.com?Product=HD67D16](http://www.adfweb.com?Product=HD67D16)
- [www.adfweb.com?Product=HD67D17](http://www.adfweb.com?Product=HD67D17)
- [www.adfweb.com?Product=HD67D18](http://www.adfweb.com?Product=HD67D18)
- [www.adfweb.com?Product=HD67D19](http://www.adfweb.com?Product=HD67D19)
- [www.adfweb.com?Product=HD67D21](http://www.adfweb.com?Product=HD67D21)
- [www.adfweb.com?Product=HD67D22](http://www.adfweb.com?Product=HD67D22)
- [www.adfweb.com?Product=HD67D23](http://www.adfweb.com?Product=HD67D23)
- [www.adfweb.com?Product=HD67D24](http://www.adfweb.com?Product=HD67D24)
- [www.adfweb.com?Product=HD67D25](http://www.adfweb.com?Product=HD67D25)
- [www.adfweb.com?Product=HD67D26](http://www.adfweb.com?Product=HD67D26)
- [www.adfweb.com?Product=HD67D27](http://www.adfweb.com?Product=HD67D27)
- [www.adfweb.com?Product=HD67D28](http://www.adfweb.com?Product=HD67D28)
- [www.adfweb.com?Product=HD67D29](http://www.adfweb.com?Product=HD67D29)
- [www.adfweb.com?Product=HD67D30](http://www.adfweb.com?Product=HD67D30)
- [www.adfweb.com?Product=HD67D31](http://www.adfweb.com?Product=HD67D31)
- [www.adfweb.com?Product=HD67D32](http://www.adfweb.com?Product=HD67D32)
- [www.adfweb.com?Product=HD67D33](http://www.adfweb.com?Product=HD67D33)
- [www.adfweb.com?Product=HD67D34](http://www.adfweb.com?Product=HD67D34)
- [www.adfweb.com?Product=HD67D35](http://www.adfweb.com?Product=HD67D35)
- [www.adfweb.com?Product=HD67D36](http://www.adfweb.com?Product=HD67D36)
- [www.adfweb.com?Product=HD67D37](http://www.adfweb.com?Product=HD67D37)
- [www.adfweb.com?Product=HD67D38](http://www.adfweb.com?Product=HD67D38)
- [www.adfweb.com?Product=HD67D39](http://www.adfweb.com?Product=HD67D39)
- [www.adfweb.com?Product=HD67D40](http://www.adfweb.com?Product=HD67D40)
- [www.adfweb.com?Product=HD67D41](http://www.adfweb.com?Product=HD67D41)

- (LoRaWAN)**
- (LoRaWAN)**
- (Modbus TCP Master)**
- (Modbus TCP Slave)**
- (Serial)**
- (M-Bus)**
- (BACnet Master)**
- (BACnet Slave)**
- (Ethernet)**
- (CAN)**
- (DeviceNet Master)**
- (DeviceNet Slave)**
- (DMX)**
- (EtherNet/IP Master)**
- (EtherNet/IP Slave)**
- (J1939)**
- (KNX)**
- (NMEA 0183)**
- (NMEA 2000)**
- (PROFIBUS Master)**
- (PROFIBUS Slave)**
- (PROFINET Master)**
- (PROFINET Slave)**
- (IEC61850 Client)**
- (IEC61850 Server)**
- (MQTT)**
- (OPC UA Client)**
- (OPC UA Server)**
- (S7comm)**
- (SNMP Manager)**
- (SNMP Agent)**



User Manual

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**UPDATED DOCUMENTATION:**

Dear customer, we thank you for your attention and we remind you that you need to check that the following document is:

- ✚ Updated
- ✚ Related to the product you own

To obtain the most recently updated document, note the “document code” that appears at the top right-hand corner of each page of this document.

With this “Document Code” go to web page [www.adfweb.com/download/](http://www.adfweb.com/download/) and search for the corresponding code on the page. Click on the proper “Document Code” and download the updates.

**REVISION LIST:**

Revision	Date	Author	Chapter	Description
1.000	04/12/2020	Ff	All	First release version

**WARNING:**

ADFweb.com reserves the right to change information in this manual about our product without warning.  
ADFweb.com is not responsible for any error this manual may contain.

**TRADEMARKS:**

All trademarks mentioned in this document belong to their respective owners.

**SECURITY ALERT:****GENERAL INFORMATION**

To ensure safe operation, the device must be operated according to the instructions in the manual. When using the device, legal and safety regulation are required for each individual application. The same applies also when using accessories.

**INTENDED USE**

Machines and systems must be designed so the faulty conditions do not lead to a dangerous situation for the operator (i.e. independent limit switches, mechanical interlocks, etc.).

**QUALIFIED PERSONNEL**

The device can be used only by qualified personnel, strictly in accordance with the specifications. Qualified personnel are persons who are familiar with the installation, assembly, commissioning and operation of this equipment and who have appropriate qualifications for their job.

**RESIDUAL RISKS**

The device is state-of-the-art and is safe. The instruments can represent a potential hazard if they are inappropriately installed and operated by untrained personnel. These instructions refer to residual risks with the following symbol:



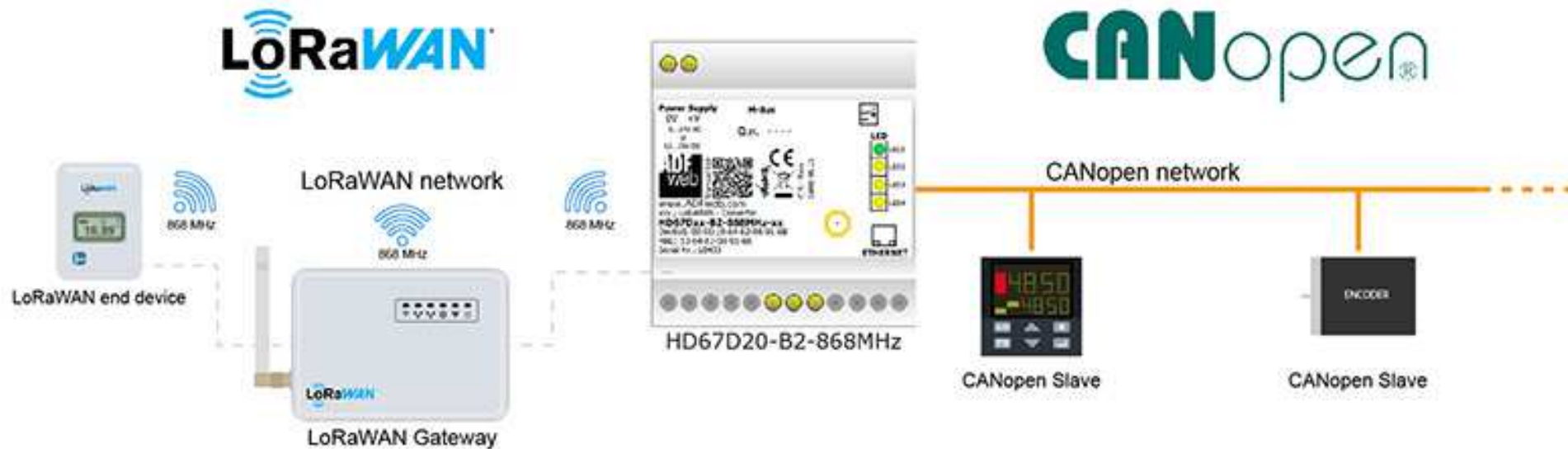
This symbol indicates that non-observance of the safety instructions is a danger for people that could lead to serious injury or death and / or the possibility of damage.

**CE CONFORMITY**

The declaration is made by our company. You can send an email to [support@adfweb.com](mailto:support@adfweb.com) or give us a call if you need it.

**EXAMPLE OF CONNECTION:**

**CANopen / LoRaWAN - Converter**  
HD67D20-B2



[ADFweb.com](http://ADFweb.com)



+39 0438 309 131



+39 349 440 9592



[support@adfweb.com](mailto:support@adfweb.com)

**CONNECTION SCHEME:**

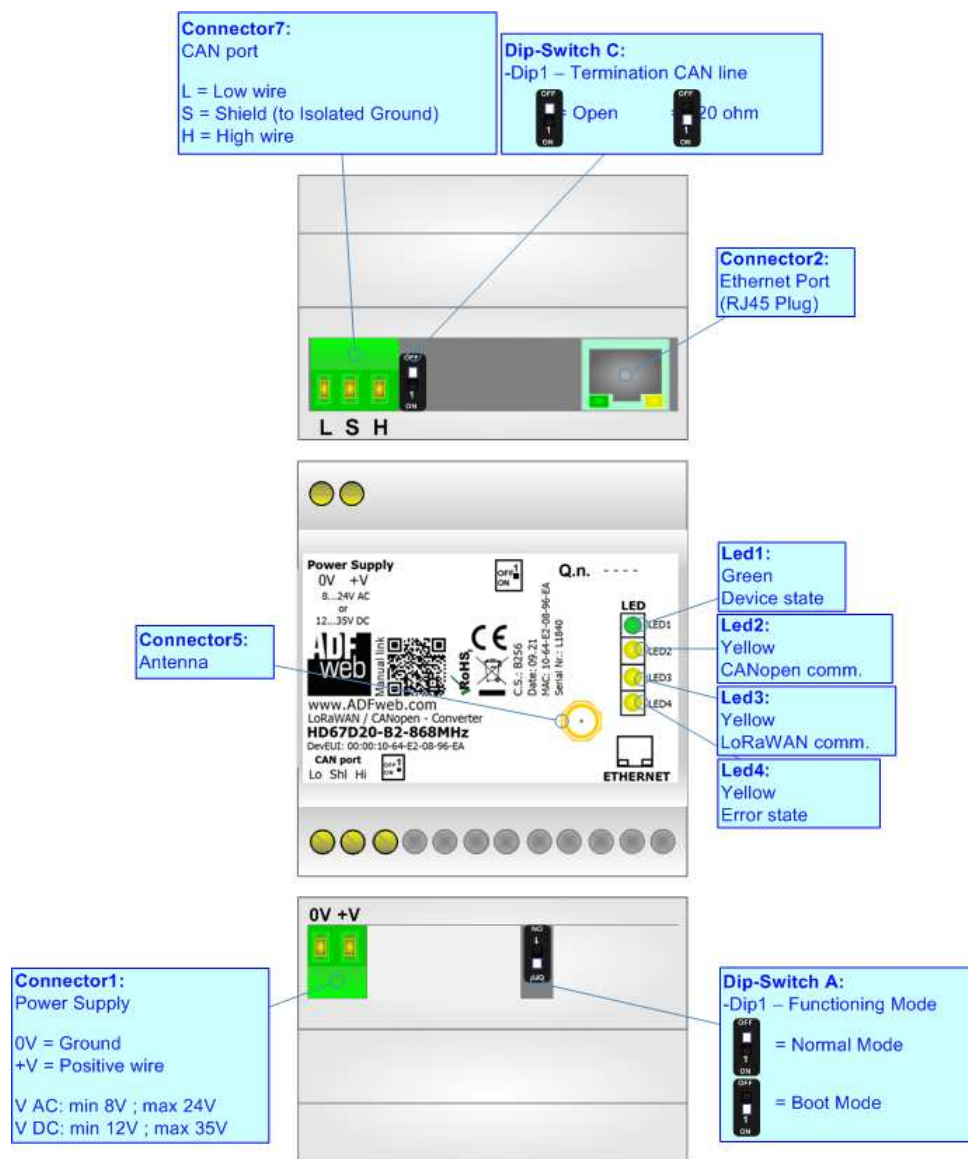


Figure 1: Connection scheme for HD67D20-B2-xxxMHz

**CHARACTERISTICS:**

The HD67D20-B2 is a LoRaWAN / CANopen Converter.

It allows the following characteristics:

- Electrical isolation between CANopen and Power Supply;
- Mountable on 35mm Rail DIN;
- Wide power supply input range: 12...35V DC and 8...24V AC;
- Wide temperature range: -40°C / 85°C [-40°F / +185°F].



**CONFIGURATION:**

You need Compositor SW67D20 software on your PC in order to perform the following:

- Define the parameter of LoRaWAN line;
- Define the parameter of CANopen line;
- Define the list of LoRaWAN messages in uplink and downlink to the LoRaWAN gateway;
- Define SDO Server information;
- Define SDO Client information;
- Define PDO information (RPDO/TPDO);
- Export the EDS file for configuration of CANopen Master;
- Update the device.

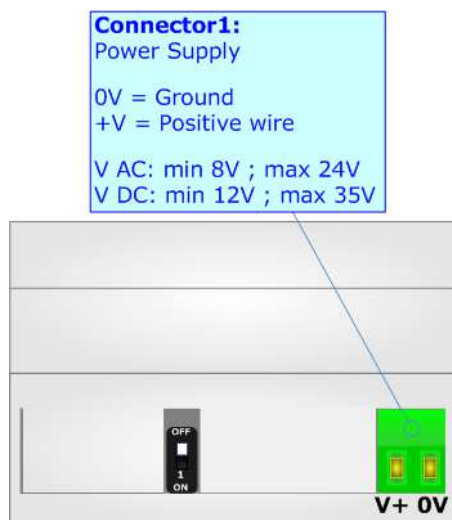
**POWER SUPPLY:**

The devices can be powered at 8...24V AC and 12...35V DC. For more details see the two tables below.

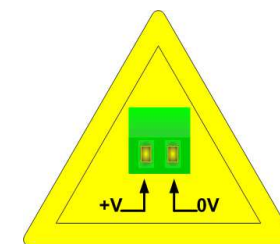
VAC 		VDC 	
Vmin	Vmax	Vmin	Vmax
8V	24V	12V	35V

Consumption at 24V DC:

Device	Consumption [W/VA]
HD67D20-B2-xxxMHz	3.5



**Caution: Not reverse the polarity power**



HD67D20-B2-xxxMHz

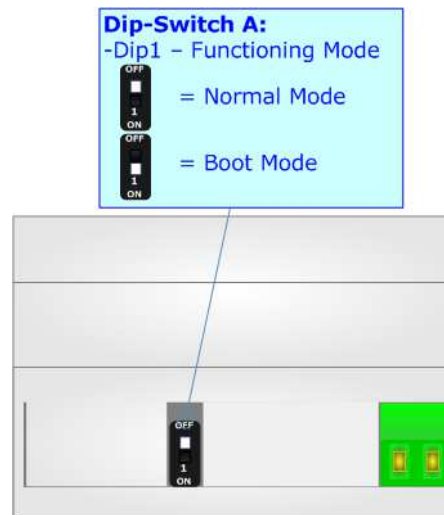
**FUNCTION MODES:**

The device has got two functions mode depending of the position of the 'Dip1 of Dip-Switch A':

- The first, with 'Dip1 of Dip-Switch A' at "OFF" position, is used for the normal working of the device.
- The second, with 'Dip1 of Dip-Switch A' at "ON" position, is used for upload the Project and/or Firmware.

For the operations to follow for the updating, see 'UPDATE DEVICE' section.

According to the functioning mode, the LEDs will have specifics functions, see 'LEDS' section.

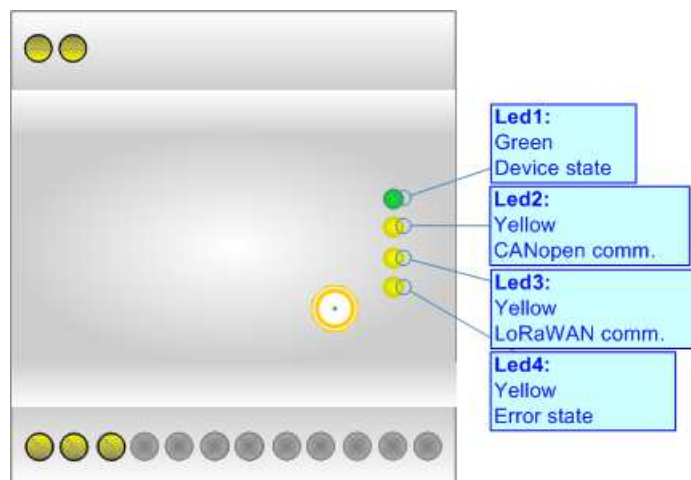




**LEDS:**

The device has got four LEDs that are used to give information of the functioning status. The various meanings of the LEDs are described in the table below.

LED	Normal Mode	Boot Mode
1: Device State (green)	Blinks slowly (~1Hz)	<b>Blinks quickly:</b> Boot state <b>Blinks very slowly (~0.5Hz):</b> update in progress
2: CANopen communication (yellow)	Blinks when a CANopen message is received	<b>Blinks quickly:</b> Boot state <b>Blinks very slowly (~0.5Hz):</b> update in progress
3: LoRaWAN communication (yellow)	Blinks when LoRaWAN data is received	<b>Blinks quickly:</b> Boot state <b>Blinks very slowly (~0.5Hz):</b> update in progress
4: Error state (yellow)	<b>ON:</b> An error in the communication busses occurs <b>OFF:</b> No errors are present	<b>Blinks quickly:</b> Boot state <b>Blinks very slowly (~0.5Hz):</b> update in progress



**LORAWAN:**

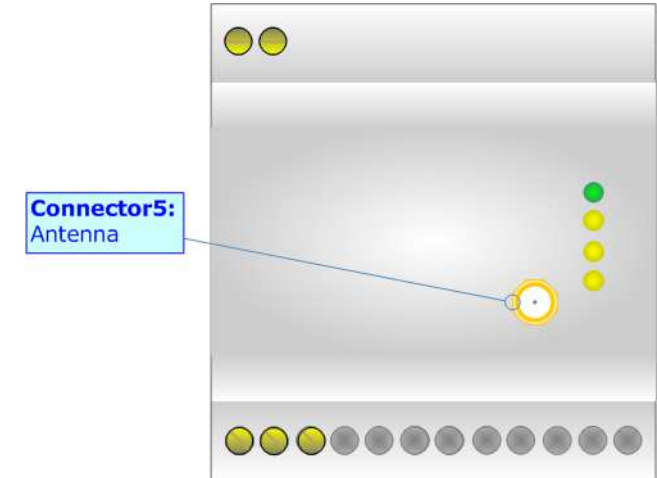
The LoRaWAN® specification is a Low Power, Wide Area (LPWA) networking protocol designed to wirelessly connect battery operated 'things' to the internet in regional, national or global networks, and targets key Internet of Things (IoT) requirements such as bi-directional communication, end-to-end security, mobility and localization services.

LoRaWAN® network architecture is deployed in a star-of-stars topology in which gateways relay messages between end-devices and a central network server.

The wireless communication takes advantage of the Long Range characteristics of the LoRa physical layer, allowing a single-hop link between the end-device and one or many gateways. All modes are capable of bi-directional communication, and there is support for multicast addressing groups to make efficient use of spectrum during tasks such as Firmware Over-The-Air (FOTA) upgrades or other mass distribution messages.

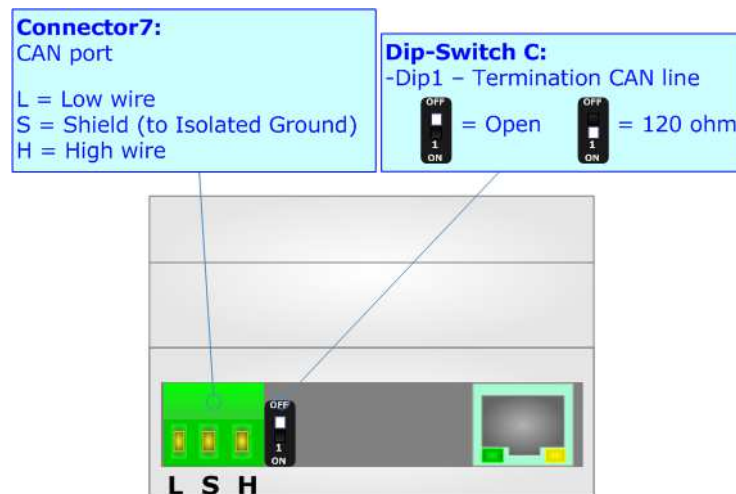
Converters from HD67D20 serie act as end-devices and they can communicate with one or more LoRaWAN Gateways.

The converters support all the standard datarates and they work both on public and private networks.



**CAN:**

For terminating the CAN line with a 120Ω resistor it is necessary that the Dip1 of 'Dip-Switch B' is at ON position.



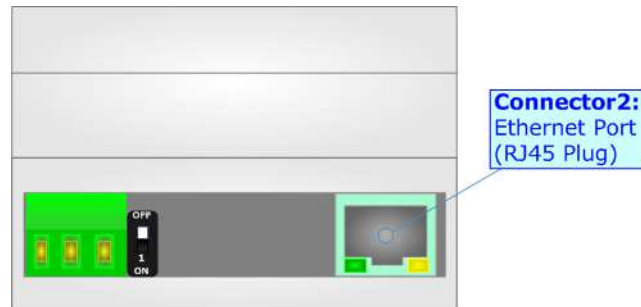
Cable characteristics:

<b>DC parameter:</b>	Impedance	70 Ohm/m
<b>AC parameters:</b>	Impedance	120 Ohm/m
	Delay	5 ns/m
<b>Length</b>	<b>Baud Rate [bps]</b>	<b>Length MAX [m]</b>
	10 K	5000
	20 K	2500
	50 K	1000
	100 K	650
	125 K	500
	250 K	250
	500 K	100
	800 K	50
	1000 K	25

**ETHERNET:**

The Ethernet port is used for programming the device.

The Ethernet connection must be made using Connector2 of HD67D20-B2 with at least a Category 5E cable. The maximum length of the cable should not exceed 100m. The cable has to conform to the T568 norms relative to connections in cat.5 up to 100 Mbps. To connect the device to an Hub/Switch is recommended the use of a straight cable, to connect the device to a PC is recommended the use of a cross cable.



**USE OF COMPOSITOR SW67D20:**

To configure the Converter, use the available software that runs with Windows called SW67D20. It is downloadable on the site [www.adfweb.com](http://www.adfweb.com) and its operation is described in this document. The software works with MS Windows (XP, Vista, Seven, 8, 10; 32/64bit).

When launching the SW67D20, the window below appears (Fig. 2).


 **Note:**  
It is necessary to have installed .Net Framework 4.



Figure 2: Main window for SW67D20

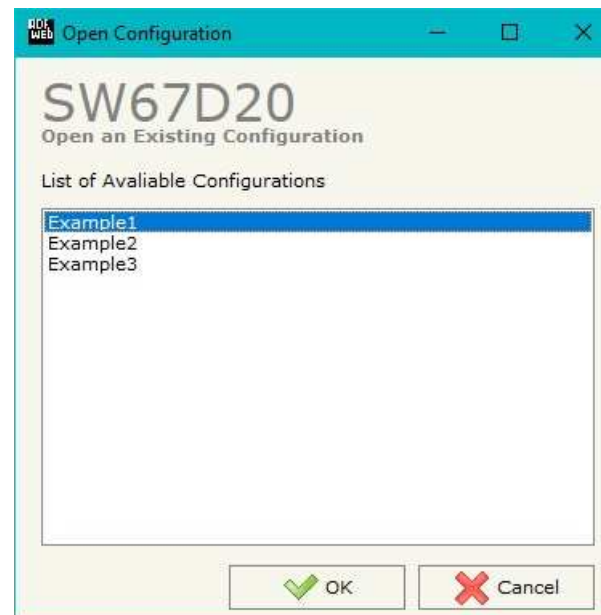
**NEW CONFIGURATION / OPEN CONFIGURATION:**

The “**New Configuration**” button creates the folder which contains the entire device’s configuration.




A device’s configuration can also be imported or exported:

- To clone the configurations of a Programmable “LoRaWAN / CANopen - Converter” in order to configure another device in the same manner, it is necessary to maintain the folder and all its contents;
- To clone a project in order to obtain a different version of the project, it is sufficient to duplicate the project folder with another name and open the new folder with the button “**Open Configuration**”.



**SOFTWARE OPTIONS:**

By pressing the “**Settings**” () button there is the possibility to change the language of the software and check the updatings for the compositor.

In the section “Language” it is possible to change the language of the software.



In the section “Connection Options”, it is possible to check if there are some updatings of the software compositor in ADFweb.com website. Checking the option “**Check Software Update at Start of Program**”, the SW67D20 check automatically if there are updatings when it is launched.



In the section "Software Settings", it is possible to enable/disable some keyboard's commands for an easier navigation inside the tables contained in the different sections of the software.



**SET COMMUNICATION:**

By Pressing the "**Set Communication**" button from the main window for SW67D20 (Fig. 2) the window "Set Communication" appears (Fig. 3).

The window is divided in different sections in order to define the different parameters of the converter:

- LoRaWAN
- CANopen
- Ethernet




Figure 3a: "Set Communication" window

## LoRAWAN:

This section is used to define the general parameters of LoRaWAN. The means of the fields are:

- In the field "**RF Band**" the wireless band used for LoRaWAN communication is defined;
- In the field "**Network Type**" the type of LoRaWAN network is defined;
- If the field "Adaptive Data Rate" is checked, the converter will enable the ADR functionalities to select the best data rate to be used in relation to the environmental conditions;
- In the field "**Data Rate**" the data rate for LoRaWAN communication is defined;
- In the field "**Transmission Type**" the type of LoRaWAN communication is defined;
- In the field "**Max Payload Size**" the maximum dimension of the LoRaWAN messages is defined (fixed in relation to the data rate selected);
- In the field "**Activation Method**" the method used to join into a LoRaWAN network is defined;
- In the field "**Device Address**" the device identifier (DevEUI) is defined (only for ABP method);
- In the field "**Application Identifier**" the application identifier (AppEUI) is defined (only for ABP method);
- In the field "**Network Session Key**" the key used for the communication with the LoRaWAN gateway (NwkSKey) is defined (only for ABP method);
- In the field "**Application Session Key**" the key for encryption and decryption of the payload (AppSKey) is defined (only for ABP method);
- If OTAA method is selected, in the field "**Application Key**" the secret key for the dynamic activation of the converter in the LoRAWAN network is defined.



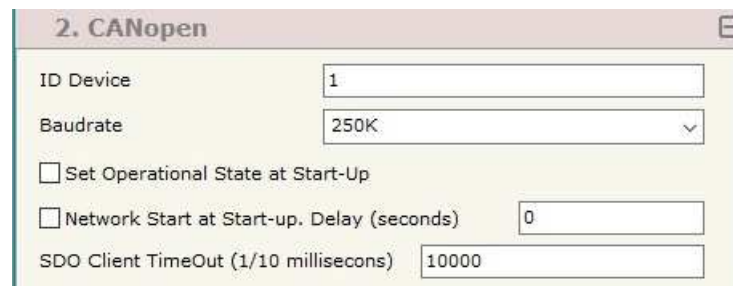
LoRaWAN	
RF Band	AS923
Network Type	Private
<input type="checkbox"/> Adaptive DataRate	
DataRate	6- LoRa: SF7/250kHz 11000 [bit/s]
Transmission Type	Unconfirmed
Max Payload Size	230
Activation Method	Activation by Personalization [ABP]
Device Address	01
Application Identifier	0102030405060708
Network Session Key	0A0B0C0D0E0F
Application Session Key	111213141516171819

Figure 3b: "Set Communication → LoRaWAN" window

**CANOPEN:**

This section is used to define the general parameters of LoRaWAN. The means of the fields are:

- In the field **"ID Device"** the ID of the CANopen side is defined;
- In the field **"Baudrate"** the data rate of the CANopen line is defined;
- In the field **"Set Operational State at Start-Up"** the state of the CANopen is defined. I.e. If it is checked the board starts in Operational State, else it starts in Pre-Operational;
- In the field **"Network Start at Start-Up"** the state of the CANopen network is defined. I.e. If it is checked the board sends a command to set the Operational State of all the devices present in the network, after the time defined in the "Delay" field;
- In the field **"Delay (seconds)"** the delay before sending the "Start" command for the CANopen is defined;
- In the field **"SDO Client TimeOut (1/10 ms)"** the maximum time that the device attends for the answer from the Slave interrogated is defined;



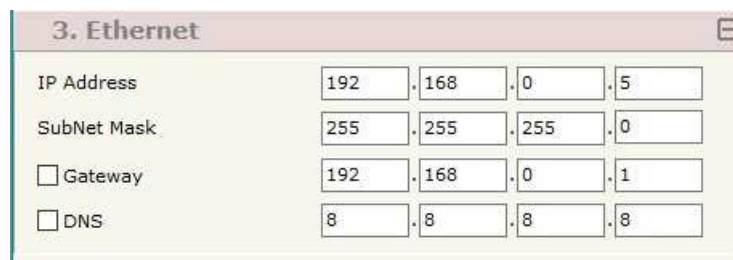
<b>2. CANopen</b>	
ID Device	1
Baudrate	250K
<input type="checkbox"/> Set Operational State at Start-Up	
<input type="checkbox"/> Network Start at Start-up. Delay (seconds)	0
SDO Client TimeOut (1/10 milliseconds)	10000

Figure 3c: "Set Communication → CANopen" window

**ETHERNET:**

This section is used to define the general parameters of LoRaWAN. The means of the fields are:

- In the fields **"IP Address"** the IP address for Ethernet side of the converter is defined;
- In the fields **"SubNet Mask"** the SubNet Mask for Ethernet side of the converter is defined;
- In the fields **"Gateway"** the default gateway of the net is defined. This feature can be enabled or disabled pressing the Check Box field. This feature is used for going out of the net;
- In the fields **"DNS"** the IP address of the DNS server is defined



<b>3. Ethernet</b>	
IP Address	192 . 168 . 0 . 5
SubNet Mask	255 . 255 . 255 . 0
<input type="checkbox"/> Gateway	192 . 168 . 0 . 1
<input type="checkbox"/> DNS	8 . 8 . 8 . 8

Figure 3d: "Set Communication → Ethernet" window

## LORAWAN ACCESS:

By Pressing the “**LoRaWAN Access**” button from the main window for SW67D20 (Fig. 2) the window “Set LoRaWAN Access” appears (Fig. 4). This section is used to define the LoRaWAN messages where the converter will place the data read from CANopen (Uplink) and the LoRaWAN messages that the converter will take (Downlink) for writing the data to CANopen.

### LoRAWAN UPLINK

N	Enable	Start Byte	Num. Byte	On Change	On CMD	On Timer	Time (s)	Mnemonic
0	<input checked="" type="checkbox"/>	1	200	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	60	Test
1	<input checked="" type="checkbox"/>			<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		
2	<input checked="" type="checkbox"/>			<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		
3	<input checked="" type="checkbox"/>			<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		
4	<input checked="" type="checkbox"/>			<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		
5	<input checked="" type="checkbox"/>			<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		

Figure 4a: “LoRAWAN Access → LoRaWAN Uplink” window

The means of the fields are:

- If the field “**Enable**” is checked, the LoRaWAN message is enabled;
- In the field “**Start Byte**” the starting byte of the internal memory array where taking the data is defined;
- In the field “**Num. Byte**” the number of consecutive bytes to take from the internal array starting from “Start Byte” is defined;
- If the field “**On Change**” is checked, the LoRaWAN message is sent only when the data from CANopen change;
- If the field “**On CMD**” is checked, the LoRaWAN message is sent when a CANopen response is received;
- If the field “**On Timer**” is checked, the LoRaWAN message is sent cyclically with the delay defined in “**Time (s)**” field;
- In the field “**Mnemonic**” a description of the message is defined.

**LoRaWAN DOWNLINK**

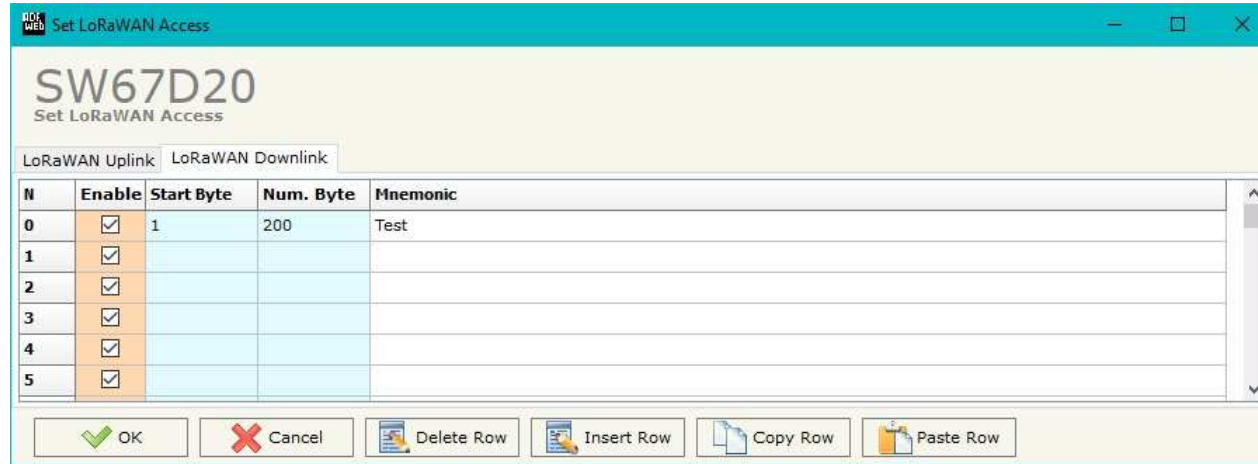


Figure 4b: "LoRAWAN Access → LoRaWAN Downlink" window

The means of the fields are:

- If the field "**Enable**" is checked, the LoRaWAN message is enabled;
- In the field "**Start Byte**" the starting byte of the internal memory array where placing the data is defined;
- In the field "**Num. Byte**" the number of consecutive bytes to write to the internal array starting from "Start Byte" is defined;
- In the field "**Mnemonic**" a description of the message is defined.

### SET SDO SERVER:

By pressing the **“Set SDO Server”** button from the main window for SW67D20 (Fig. 2) the window **“Set SDO Server Access”** appears (Fig. 5).

This window is made to create the SDO in read or write in the CANopen side, and to indicate which byte are associated to these SDOs.

It is divided in two parts, the **“SDO in read”** and the **“SDO in Write”**.

The first part is used to read, using the SDO, the data arrived from the LoRaWAN side. The second is used to write, using SDO, the data that will be sent to the LoRaWAN side.

The data of the columns have the following meanings:

- In the field **“Index”** the address of the SDO is defined;
- In the field **“SubIndex”** the second address of the SDO is defined;
- If the field **“N Byte”** the dimension of the SDO is defined (it can be 1, 2 or 4);
- In the field **“Address Byte1”** insert the address of the internal arrays where read/write first byte of the SDO;
- In the field **“Address Byte2”** insert the address of the internal arrays where read/write second byte of the SDO (only if N Byte is 2 or 4);
- In the field **“Address Byte3”** insert the address of the internal arrays where read/write third byte of the SDO (only if N Byte is 4);
- In the field **“Address Byte4”** insert the address of the internal arrays where read/write fourth byte of the SDO (only if N Byte is 4);
- In the field **“Mnemonic”** the description for the SDO is defined.

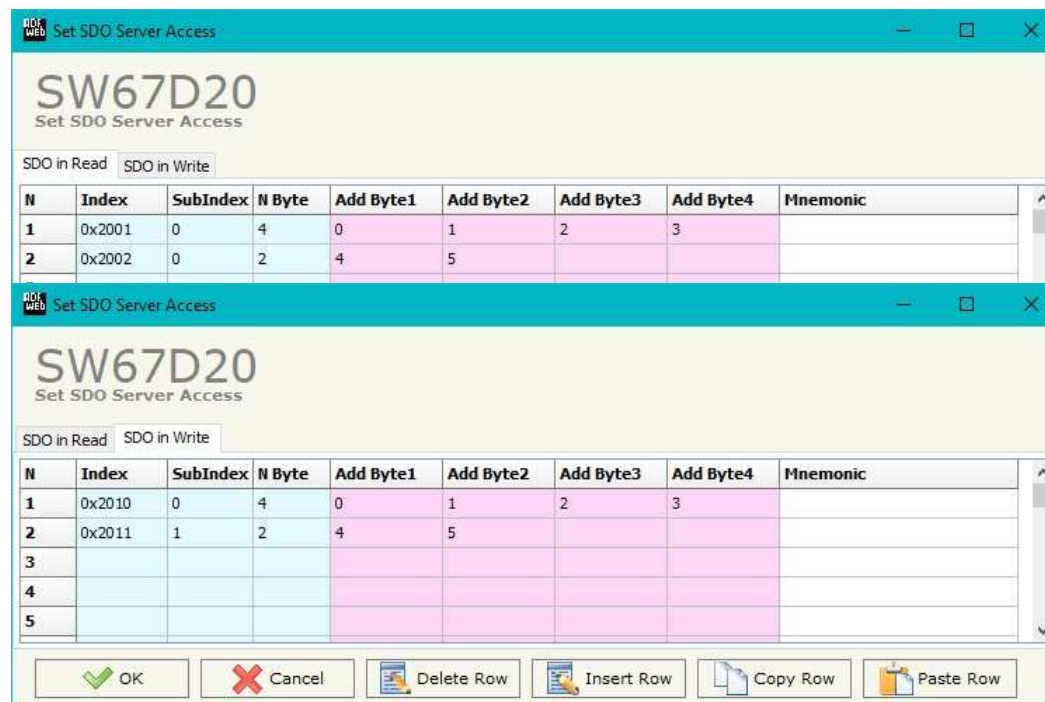


Figure 5: **“Set SDO Server Access”** window

## SET SDO CLIENT:

By pressing the **"Set SDO Client"** button from the main window for SW67D20 (Fig. 2) the window "Set SDO Client Access" appears (Fig. 6a and 6b).

With the SDO Client the HD67D20 Gateway can read and/or write the data from other devices connected in the network CANopen.

It is divided in two parts, the "SDO Read" and the "SDO Write". The first part is used to read, using the SDO, the data in another device and then put them in the internal array. The second part is used to write, using the SDO, the data present in the internal array to others CANopen devices.

N	ID Device	Index	SubIndex	N Byte	Poll Time	Add Byte1	Add Byte2	Add Byte3	Add Byte4	Mnemonic
1	1	0x2500	1	4	1000	6	7	8	9	
2	2	0x2501	0	2	2000	10	11			
3										
4										
5										

Figure 6a: "Set SDO Client Access – SDO Read" window

The data of the columns in the "SDO Read" have the following meanings:

- ➔ In the field **"Device ID"** insert the ID of the device to read;
- ➔ In the field **"Index"** the address for the SDO is defined;
- ➔ In the field **"SubIndex"** the second address for the SDO is defined;
- ➔ In the field **"N Byte"** the dimension of the SDO is defined (it can be 1, 2, or 4);
- ➔ In the field **"Poll Time"** insert the cyclic time to make this request;
- ➔ In the field **"Address Byte1"** the address of the internal array where coping the first byte of the SDO read is defined;
- ➔ In the field **"Address Byte2"** the address of the internal array where coping the second byte of the SDO read is defined (only if N Byte is 2 or 4);
- ➔ In the field **"Address Byte3"** the address of the internal array where coping the third byte of the SDO read is defined (only if N Byte is 4);
- ➔ In the field **"Address Byte4"** the address of the internal array where coping the fourth byte of the SDO read is defined (only if N Byte is 4);
- ➔ In the field **"Mnemonic"** the description for the SDO is defined.

The data of the columns in the "SDO Write" have the following meanings:

- In the field "**Device ID**" insert the ID of the device to write;
- In the field "**Index**" the address for the SDO is defined;
- In the field "**SubIndex**" the second address for the SDO is defined;
- In the field "**N Byte**" the dimension of the SDO is defined (it can be 1, 2, or 4);
- In the field "**Poll Time**" insert the cyclic time to make this request;
- If the field "**On Change**" is checked, the gateway sends the Write SDO request when the data change the value;
- In the field "**Address Byte1**" the address of the internal array where reading the first byte of the SDO write is defined;
- In the field "**Address Byte2**" the address of the internal array where reading the second byte of the SDO write is defined (only if N Byte is 2 or 4);
- In the field "**Address Byte3**" the address of the internal array where reading the third byte of the SDO write is defined (only if N Byte is 4);
- In the field "**Address Byte4**" the address of the internal array where reading the fourth byte of the SDO write is defined (only if N Byte is 4);
- In the field "**Mnemonic**" the description for the SDO is defined.

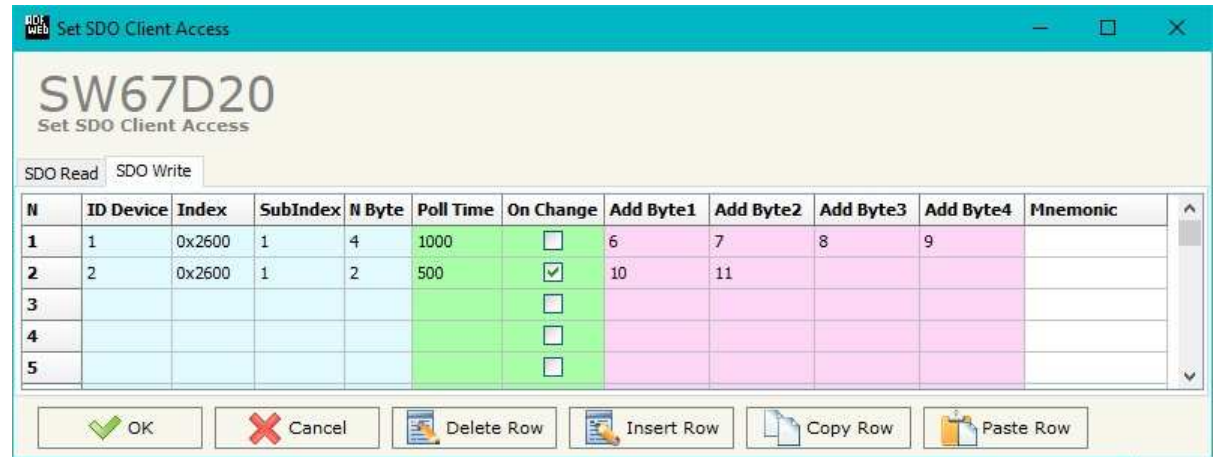


Figure 6b: "Set SDO Client Access – SDO Write" window



### SET PDO ACCESS:

By pressing the "Set PDO Access" button from the main window for SW67D20 (Fig. 2) the window "Set PDO Access" appears (Fig. 7a and 7b).

This window is made to create the Receive and the Transmit PDO in the CANopen side, and to indicate which bytes are associated to these PDO.

It is divided in two parts, the "Receive PDO" and the "Transmit PDO". The first part is used to receive PDO in the CANopen network and copy the data in the internal array. The second part is used to transmit PDO in the CANopen network with the data of internal array.

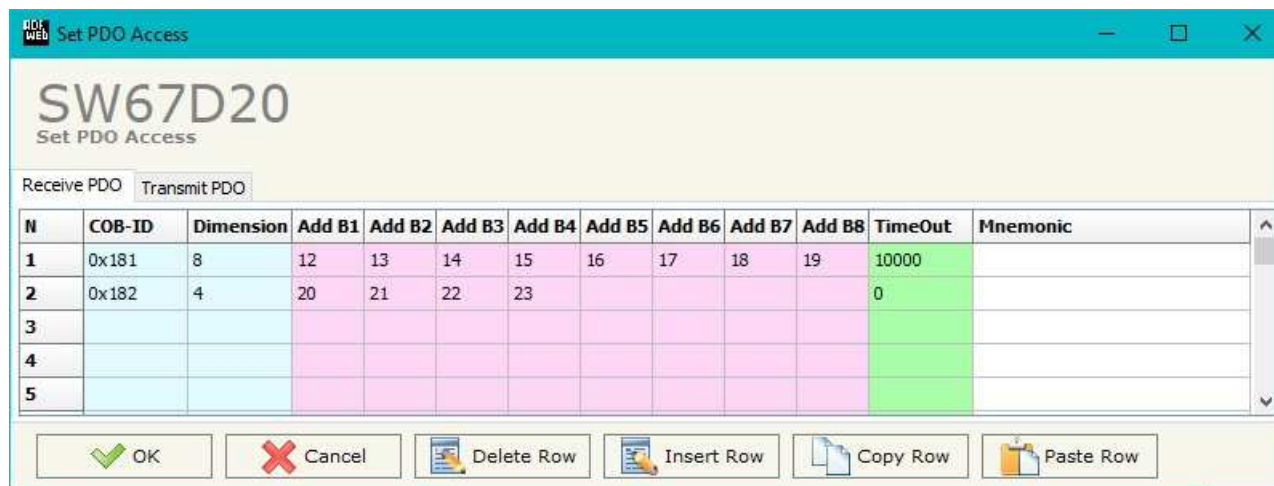


Figure 7a: "Set PDO Access – Receive PDO" window

The data of the columns in the "Receive PDO" have the following meanings:

- In the Field "**Cob-ID**" the address for the PDO is defined;
- In the Field "**Dimension**" the dimension of the PDO is defined (it can be between 1 and 8);
- In the Field "**Add B1**" the first byte where the data will be saved in the internal array is defined;
- In the Field "**Add B2**" the second byte where the data will be saved in the internal array is defined (only if **Dimension** > 1);
- In the Field "**Add B3**" the third byte where the data will be saved in the internal array is defined (only if **Dimension** > 2);
- In the Field "**Add B4**" the fourth byte where the data will be saved in the internal array is defined (only if **Dimension** > 3);
- In the Field "**Add B5**" the fifth byte where the data will be saved in the internal array is defined (only if **Dimension** > 4);
- In the Field "**Add B6**" the sixth byte where the data will be saved in the internal array is defined (only if **Dimension** > 5);
- In the Field "**Add B7**" the seventh byte where the data will be saved in the internal array is defined (only if **Dimension** > 6);
- In the Field "**Add B8**" the eighth byte where the data will be saved in the internal array is defined (only if **Dimension** > 7);
- The field "**TimeOut**" is used for put at zero the data into LoRaWAN if the PDO doesn't arrive with a frequency less than the time expressed in the field. If the value in the field is 0, it means that you don't want to use this feature, and so the value is never deleted;
- In the field "**Mnemonic**" the description for the PDO is defined.

The data of the columns in the "Transmit PDO" have the following meanings:

- In the Field "**Cob-ID**" the address for the PDO is defined;
- In the Field "**Dimension**" the dimension of the PDO is defined (it can be between 1 and 8);
- In the Field "**Add B1**" the first byte where the data will be loaded in the LoRaWAN array is defined;
- In the Field "**Add B2**" the second byte where the data will be loaded in the LoRaWAN array is defined (only if **Dimension** > 1);
- In the Field "**Add B3**" the third byte where the data will be loaded in the LoRaWAN array is defined (only if **Dimension** > 2);
- In the Field "**Add B4**" the fourth byte where the data will be loaded in the LoRaWAN array is defined (only if **Dimension** > 3);
- In the Field "**Add B5**" the fifth byte where the data will be loaded in the LoRaWAN array is defined (only if **Dimension** > 4);
- In the Field "**Add B6**" the sixth byte where the data will be loaded in the LoRaWAN array is defined (only if **Dimension** > 5);
- In the Field "**Add B7**" the seventh byte where the data will be loaded in the LoRaWAN array is defined (only if **Dimension** > 6);
- In the Field "**Add B8**" the eighth byte where the data will be loaded in the LoRaWAN array is defined (only if **Dimension** > 7);
- In the Field "**Send Time**" insert the interval used to send the PDO. The time is in milliseconds;
- If the field "**On Change**" is checked, the gateway send the Transmit PDO when the data change the value;
- In the field "**Mnemonic**" the description for the PDO is defined.

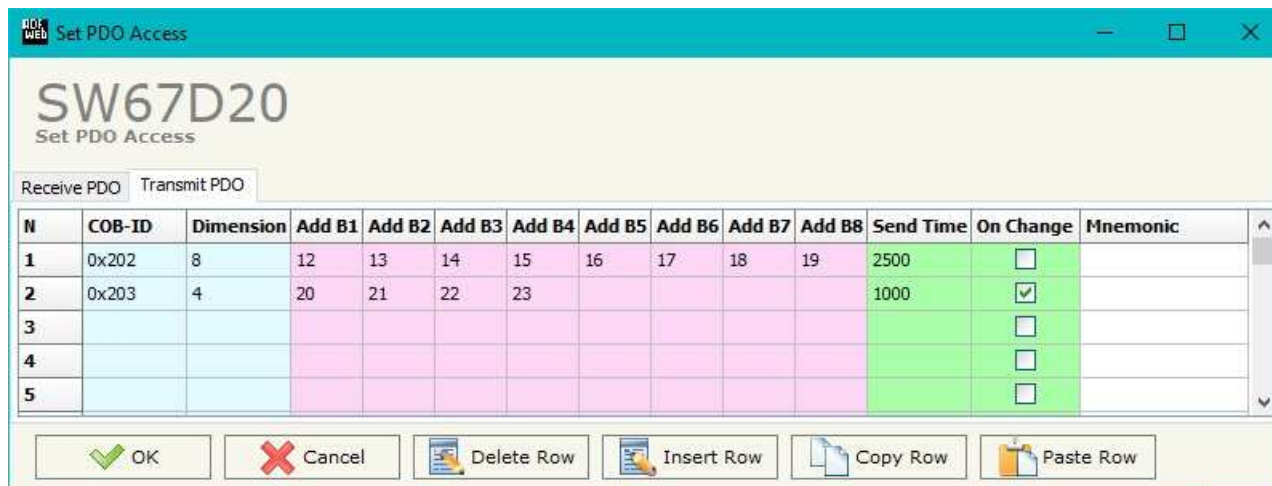


Figure 7b: "Set PDO Access – Transmit PDO" window

**EDS FILE:**

By Pressing the "**EDS FILE**" button from the main window for SW67D20 (Fig. 2) it is possible to generate the EDS file to be imported into the master CANopen.

## UPDATE DEVICE:

By pressing the **“Update Device”** button, it is possible to load the created Configuration into the device; and also the Firmware, if necessary. This by using the Ethernet port.

If you don't know the actual IP address of the device you have to use this procedure:

- Turn OFF the Device;
- Put Dip1 of 'Dip-Switch A' in ON position;
- Turn ON the device
- Connect the Ethernet cable;
- Insert the IP **“192.168.2.205”**;
- Select which operations you want to do;
- Press the **“Execute update firmware”** button to start the upload;
- When all the operations are “OK” turn OFF the Device;
- Put Dip1 of 'Dip-Switch A' in OFF position;
- Turn ON the device.

If you know the actual IP address of the device, you have to use this procedure:

- Turn ON the Device with the Ethernet cable inserted;
- Insert the actual IP of the Converter;
- Select which operations you want to do;
- Press the **“Execute update firmware”** button to start the upload;
- When all the operations are “OK” the device automatically goes at Normal Mode.

At this point the configuration/firmware on the device is correctly updated.

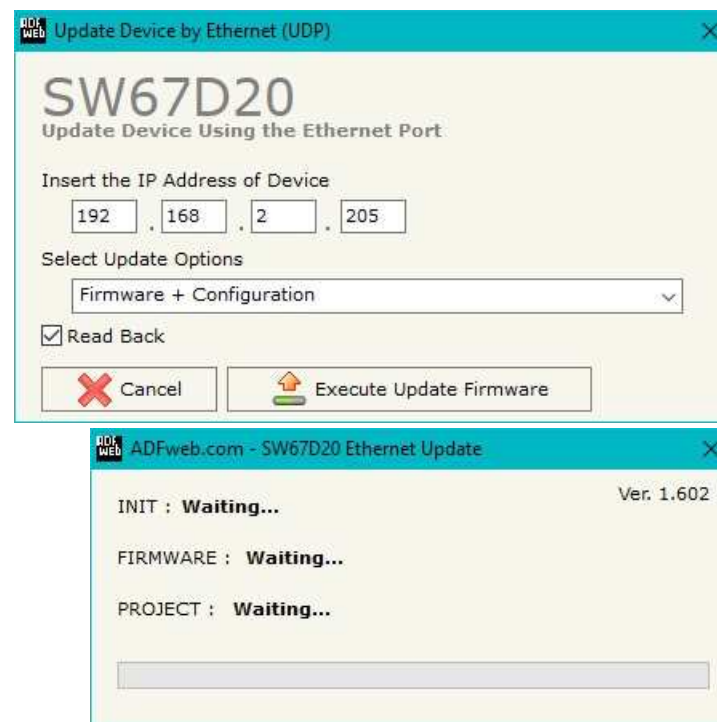


Figure 8: "Update device" windows

**Note:**

When you receive the device, for the first time, you also have to update the Firmware in the HD67D20 device.

**Warning:**

If Fig. 9 appears when you try to do the Update try these points before seeking assistance:

- Try to repeat the operations for the updating;
- Try with another PC;
- Try to restart the PC;
- Check the LAN settings;
- If you are using the program inside a Virtual Machine, try to use in the main Operating System;
- If you are using Windows Seven, Vista, 8 or 10 make sure that you have the administrator privileges;
- In case you have to program more than one device, using the "UDP Update", you have to cancel the ARP table every time you connect a new device on Ethernet. For do this you have to launch the "Command Prompt" and write the command "arp -d". Pay attention that with Windows Vista, Seven, 8, 10 you have to launch the "Command Prompt" with Administrator Rights;
- Pay attention at Firewall lock.

**Warning:**

In the case of HD67D20 you have to use the software "SW67D20": [www.adfweb.com/download/filefold/SW67D20.zip](http://www.adfweb.com/download/filefold/SW67D20.zip).



Figure 9: "Error" window

## LORAWAN PAYLOAD

The LoRaWAN messages in Uplink and Downlink are structured into a defined format in order to recognize them from LoRaWAN gateway side and to understand to which bytes of the internal memory array they are associated.

The payload of the LoRaWAN messages is defined in Hex format:

- The first byte refers to the row of the tables defined into "LoRaWAN Access" section of SW67D20: it can have a value between 0 and 255 (0xFF);
- The following bytes will contain the data to be linked to the internal memory arrays of the converter (using "Start Byte" and "Num. Byte" of "LoRaWAN Access" section of SW67D20);

### Example 1:

the converter is sending a LoRaWAN message related to row 4 of "LoRaWAN Access → LoRaWAN Uplink" table of "LoRaWAN Access" section of SW67D20 with a "Num. Byte" set of '4'. The data from these 4 bytes is "01 02 03 04" (hex).

The payload of the LoRaWAN message will look like "04 01 02 03 04" where:

- 04: index of the row of "LoRaWAN Access → LoRaWAN Uplink" table;
- 01 02 03 04: data taken from internal memory array of the converter.

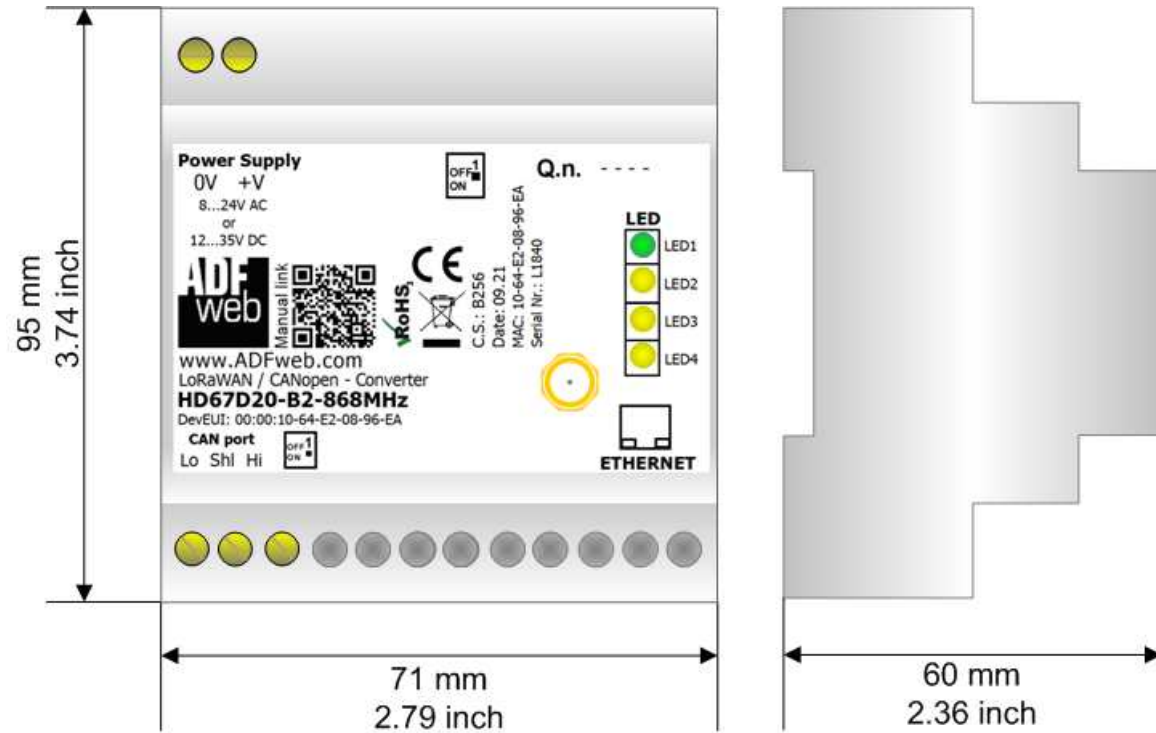
### Example 2:

The external LoRaWAN gateway needs to send a LoRaWAN message to the converter and link it to row 3 of "LoRaWAN Access → LoRaWAN Downlink" table of "LoRaWAN Access" section of SW67D20. The "Num. Byte" set is '4' and the data to be written is "55 66 77 88" (hex).

The payload of the LoRaWAN message will look like "03 55 66 77 88" where:

- 03: index of the row of "LoRaWAN Access → LoRaWAN Downlink" table;
- 55 66 77 88: data to be written to the internal memory array of the converter.

**MECHANICAL DIMENSIONS:**



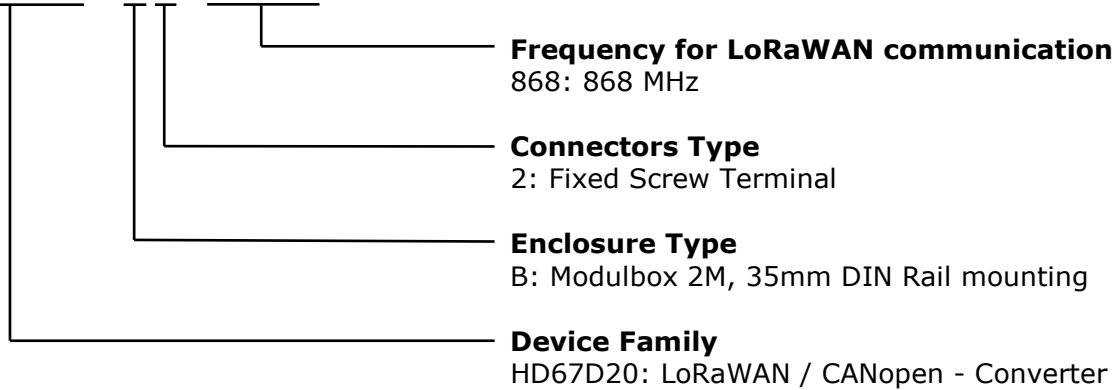
Housing: PVC  
Weight: 200g (Approx)

Figure 10: Mechanical dimensions scheme for HD67D20-B2

**ORDERING INFORMATIONS:**

The ordering part number is formed by a valid combination of the following:

**HD67D20 - B 2 - xxxMHz**



Order Code: **HD67D20-B2-868MHz** - LoRaWAN / CANopen – Converter

**ACCESSORIES:**

Order Code: **AC34011** - 35mm Rail DIN - Power Supply 220/240V AC 50/60Hz – 12 V DC

Order Code: **AC34012** - 35mm Rail DIN - Power Supply 220/240V AC 50/60Hz – 24 V DC

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Disposal of old electrical and electronic equipment (as in the European Union and other European countries with separate collection systems).

— This symbol on the product or on its packaging indicates that this product may not be treated as household rubbish. Instead, it should be taken to an applicable collection point for the recycling of electrical and electronic equipment. If the product is disposed correctly, you will help prevent potential negative environmental factors and impact of human health, which could otherwise be caused by inappropriate disposal. The recycling of materials will help to conserve natural resources. For more information about recycling this product, please contact your local city office, your household waste disposal service or the shop where you purchased the product.

**RESTRICTION OF HAZARDOUS SUBSTANCES DIRECTIVE**

The device respects the 2002/95/EC Directive on the restriction of the use of certain hazardous substances in electrical and electronic equipment (commonly referred to as Restriction of Hazardous Substances Directive or RoHS).

**CE MARKING**

The product conforms with the essential requirements of the applicable EC directives.



**WARRANTIES AND TECHNICAL SUPPORT:**

For fast and easy technical support for your ADFweb.com SRL products, consult our internet support at [www.adfweb.com](http://www.adfweb.com).  
Otherwise contact us at the address [support@adfweb.com](mailto:support@adfweb.com)

**RETURN POLICY:**

If while using your product you have any problem and you wish to exchange or repair it, please do the following:

- Obtain a Product Return Number (PRN) from our internet support at [www.adfweb.com](http://www.adfweb.com). Together with the request, you need to provide detailed information about the problem.
- Send the product to the address provided with the PRN, having prepaid the shipping costs (shipment costs billed to us will not be accepted).

If the product is within the warranty of twelve months, it will be repaired or exchanged and returned within three weeks. If the product is no longer under warranty, you will receive a repair estimate.



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